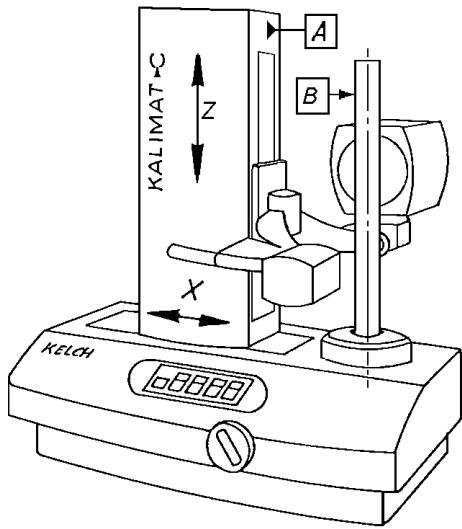
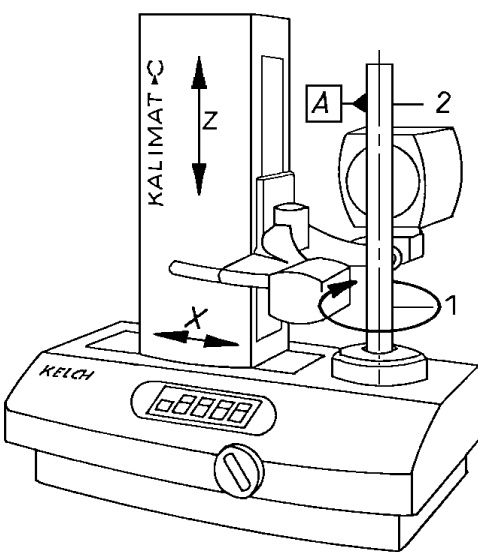


Installation / Service Inspection Data Sheet

Description and Instruction for Measuring Procedure	Measuring Instrument	Deviation							
		Expected Value	Actual Value						
<p>Parallelism of Z - Axis.</p>  <p><i>Lock X - Axis. Move Z - Axis.</i></p>	<p><i>Dial indicator/ Beam Measure Test Bar</i></p>	<p><i>Measuring-point</i></p> <p>Position 1 = 0°</p> <table border="1" data-bbox="1021 694 1236 750"> <tr> <td>//</td> <td>0,005</td> <td>AB</td> </tr> </table> <p>Z=100→300mm</p> <p>Position 2 = 90°</p> <table border="1" data-bbox="1021 952 1236 1008"> <tr> <td>//</td> <td>0,005</td> <td>AB</td> </tr> </table> <p>Z=100→300mm</p>	//	0,005	AB	//	0,005	AB	<p>.....</p> <p>.....</p>
//	0,005	AB							
//	0,005	AB							
<p>Runout of spindle.</p>  <p><i>Lock X-Axis and Z-Axis. Measure pos. 1 - 2.</i></p>	<p><i>Dial indicator Test Bar</i></p>	<p><i>Measuring-point</i></p> <table border="1" data-bbox="1021 1411 1236 1467"> <tr> <td>/</td> <td>0,003</td> <td>A</td> </tr> </table> <p>1 Z = 100 mm</p> <table border="1" data-bbox="1021 1601 1236 1657"> <tr> <td>/</td> <td>0,005</td> <td>A</td> </tr> </table> <p>2 Z = 300 mm</p>	/	0,003	A	/	0,005	A	<p>.....</p> <p>.....</p>
/	0,003	A							
/	0,005	A							
	<p><i>Camera Beam Measure</i></p>	<table border="1" data-bbox="1021 1825 1236 1881"> <tr> <td>/</td> <td>0,005</td> <td>A</td> </tr> </table> <p>Z = 300 mm</p>	/	0,005	A	<p>.....</p>			
/	0,005	A							